



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO039698	EAS001-VU	4	1	COD	M304TS0.500W/049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				520	12/12/2018	520		S139624	Stock	12/13/2018	\$ 6.55 / ft	7	8	\$3,406.00	Eagle Stainless
<b>Total:</b>												<b>520</b>								<b>\$3,406.00</b>	

Plex 12/20/2018 3:28 PM dart. Tollis, Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039698**

**Supplier:** EAS001-VU  
Eagle Stainless  
10 Discovery Way  
Franklin, MA USA  
Phone: 800 528 8650  
Fax: 800 520 1954

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO039698

**PO Date:** 4/25/18

**Due Date:** 7/18/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quote no. 981768  
note delivery TBA

**E-MAILED**  
MAY 02 2018

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	7/18/18	500 ft	0 ft 500ft	500 ft	\$6.55/ft 18/08/13	\$3,275.00
2 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	10/19/18	500 ft	0 ft 526.5ft	500 ft	\$6.55/ft M 18/09/25	\$3,275.00
3 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	1/14/19	500 ft	0 ft 500ft	500 ft	\$6.55/ft M 18/11/05	\$3,275.00
4 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	3/20/19	500 ft	0 ft 520ft	500 ft	\$6.55/ft M 18/12/20	\$3,275.00

## PURCHASE ORDER

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	5/15/19	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00
<b>Grand Total:</b>										<b>\$16,375.00</b>
Order Notes										
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms &amp; Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.</p>										

Plex 4/25/18 9:20 AM dart.lavoie.chantal



# EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

## Packing List

**Bill** Dart Aerospace, Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship** Dart Aerospace, Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**PO Number:** PO039698

**Shipment No:** 144509  
**Shipment Date:** 11/27/18  
**Order Number:** 144884  
**Order Date:** 05/02/18

**Customer Code:** 000000001912  
**Phone:** (613) 632-5200  
**Terms:** Cash In Advance

**Ship Via:** To be determined

Quantity						
<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Job Number</u>
950	520	430		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (50 - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect. SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	144884-01



# EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: [www.eagletube.com](http://www.eagletube.com) Email: [info@eagletube.com](mailto:info@eagletube.com)

## MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

**SOLD TO:** Dart Aerospace, Ltd.  
**ADDRESS:** 1270 Aberdeen Street  
Hawkesbury ON K6A 1K7  
**DATE:** 11/27/2018  
**PURCHASE ORDER:** PO039698  
**OUR ORDER#:** 144884  
**PART #** N/A  
**REVISION:** N/A

**HEAT #:** 552032  
**SOURCE:** 50-58568-07-18  
**ITEM:** .500 X .500 SQUARE TUBING X .049 WALL T304/304L SMLS  
**Spec:** ASTM A213-18/A269-15a CHEMISTRY ONLY  
**Temper:** AS DRAWN  
**Quantity:** 520 **Units:** FT

<b>C:</b> .023	<b>Ti:</b> -	<b>Yield (PSI):</b> -
<b>Si:</b> .32	<b>Cb:</b> -	<b>Tensile (PSI):</b> -
<b>Mn:</b> 1.74	<b>Ta:</b> -	<b>Elong. (% IN 2"):</b> -
<b>P:</b> .028	<b>Fe:</b> balance	<b>Hardness (Rockwell):</b> -
<b>S:</b> .009	<b>Cu:</b> .23	<b>Flattening:</b> -
<b>Ni:</b> 10.17	<b>Al:</b> -	<b>Flaring:</b> -
<b>Cr:</b> 18.26	<b>N:</b> .033	<b>Rev F/B:</b> -
<b>Mo:</b> .24	<b>Co:</b> .079	<b>Flange:</b> -
<b>Misc Chem 1:</b> -		<b>Int C/E:</b> -
<b>Misc Chem 2:</b> -		<b>Eddy Current:</b> PASS
<b>Misc Chem 3:</b> -		<b>Hydrostatic:</b> -
		<b>Grain Size:</b> -

**Note 1:** MELT: SWEDEN

**Note 2:** MFG: USA

**Note 3:** MERCURY FREE

**Comments:**

Conforms to all drawing and/or specifications requirements. To the best of our knowledge the material is mercury free and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. By the definitions provided in Article 3 (3) of the REACH regulation, the material(s) are considered "articles," and do not contain substances "intended to release" under normal circumstances and as such, the registration requirements of Article 7(1) do not apply. Reports governing this material are on file.

*Paulette Cartier*

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

11/27/2018

Int.

Date



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:  $\triangle$  D  
ASTM A554 MILL FINISH  
OR  
ASTM A269 MILL FINISH

PART NUMBER: M304TS | A AAA W | TTT  
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W 049

WHERE: A AAA = WIDTH IN INCHES  
. TTT = WALL THICKNESS IN INCHES

RELEASED  
R 2014-05-26  
Ned

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3816)	DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	09.10.15
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).	AJS	08.08.28
A	NEW ISSUE	DS	01.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DB		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	14.05.20		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
REV. D DRAWING NO. M304TS SHEET 1 OF 1			
SCALE 304/316 SQUARE TUBING NONE			
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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304T50.5002-049  
 DATE: 18/12/20

PO / BATCH NO.: P0039698/5139624

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 520ft  
 QUANTITY INSPECTED: 520ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500"  
 THICKNESS RECEIVED: 0.500"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>(N)</u>	
CORRECT FINISH	<u>(Y)</u>	N	
CORROSION	Y	<u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u>	N	<u>ASTM A269</u>
CORRECT THICKNESS	<u>(Y)</u>	N	
PHOTO REQUIRED	Y	<u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u>	N	<u>P0039698</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u>	N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>61</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>18/12/20</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in